



# TECH BULLETIN

066  
10/94

*Published regarding engineering changes and improvements*

**SUBJECT: V-Packing change - HP Pumps**

The original production run of 4HP35G1 and 4HP40G1 pumps were built with two V-Packings and a thin Male Adapter.

For added strength under pressure and to keep service time and costs to a minimum, this pump was modified to a single V-Packing and a thicker Male Adapter.

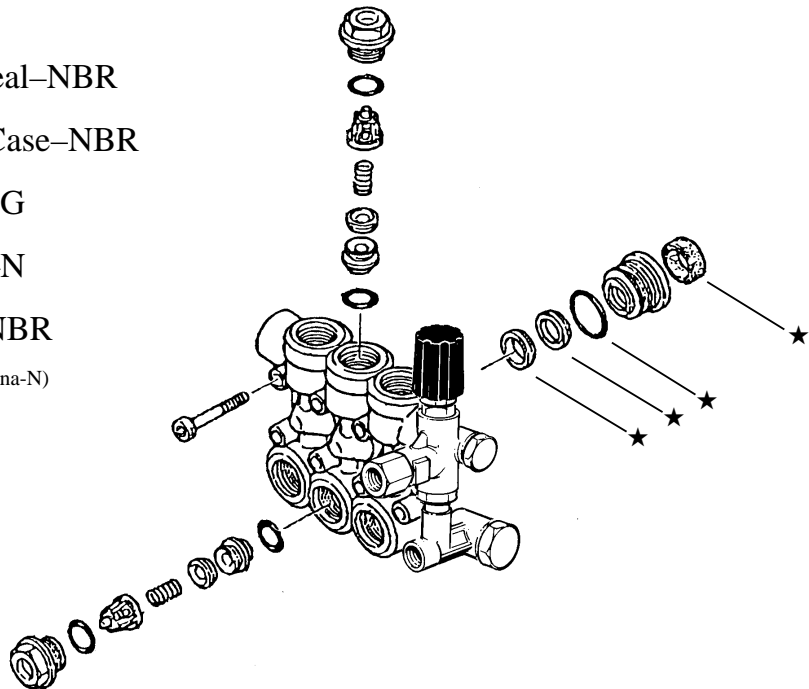
These new parts are available in the seal kit 34062 and will replace the old items during servicing. Discard the old Male Adapter and two V-Packings and use only the new kit parts.

## 34062 Seal Kit

- 3—48222 Lo-Pressure Seal—NBR
- 3—13980 O-Ring, Seal Case—NBR
- 3—46617 V-Packing—SNG
- 3—46618 Male Adapter—N
- 3—46730 Seal Washer—NBR

Material Codes: NBR=Medium Nitrile (Buna-N)  
NY=Nylon SNG=Special Blend (Buna)

★ Included in Kit



CAT PUMPS  
Technical Services Department

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